

# CIGARETTE SPECIFICATION

STOCKTON STR. T  
LARK MILDS KS 6S FTB - 110J TAR/NICOTINE  
BRAND CODE-5303 (JPN)

EFFECTIVE DATE: 06/08/92  
JAPAN

CIGARETTE LENGTH	:	84.0	MM	110J TAR	:	10.0	MG/CIGT	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	63.0	MM							
FILTER LENGTH	:	21.0	MM	NICOTINE	:	.80	MG/CIGT	.68	-	.96
TIPPING LENGTH	:	25.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O							
DILUTION TARGET	:	40.0	+/-	7.0	%					

TIPPING PAPER : 50MM X 3000M CORK T(WHT)L GSR-98 12-619-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
29.00 3.00 27.00 5.0 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK MILDS FTB  
\*\* NO TROPICAL FOR THE LARK MILDS BLEND \*\*

CIGARETTE PAPER : 27.25MM X 670CM 46CU/2.6%(KC664/EC14547) 10-707-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : LARK MILDS

COMMENTS : TAR RANGE ESTABLISHED BY FTC STANDARDS/NICOTINE  
: RANGE 20% VARIANCE PER JAPANESE REQUIREMENTS. TAR/  
: NICOTINE TARGETS BASED ON 20'S TARGETS OF 10.0/0.8  
: MG/CIGT.

REASON FOR CHANGE : INITIAL ISSUE FOR S/S - EXCLUSIVE PERF TPG PAPER  
: SPEC. TPG PAPER MAT'L CODE/PRES DROP// ROWS CHGD  
: FROM (12-636-A) @ 0.2CM/2 TO (12-619-A) @ 0.1CM/3.  
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : C. F. VEALEY  
PREPARATION DATE : 6/08/92

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APPROVED BY: E. L. Watts gpe

SUPERCEDES SPECIFICATION DATED: 4/08/92

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